



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3303-02-1

Job Sheet 199143



Part No: RBE350A93-3303-02-1

Job Qty: 20 pcs

Part Name: Receiver



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/13/19

Job Tracking No:

Due Date: 8/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: RBE350A93-3303-02 REV 5 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
120	NV5000 - 1	20 pcs	8/20/19	1.00	5.00		NV5000 - 1	J.C.-L.
							NV5000 - 2	
130	QC 2	20 pcs	8/20/19	0.00	0.00		QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	J.C.-L. (9-10-19)
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S222697



Part: RBE350A93-3303-02-1

Job No: 199143

Serial No/Batch: S222697

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/15/19

Plex 8/13/19 1:18 PM Dart.lajeunesse.marie

8/13/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

140 QC 8	20 pcs	8/20/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	B.E 19-10-20
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
170 Outsource	Back Oxide	20 pcs	8/20/19	GRO002-VC	10 2019-10-22
180 Packaging 2-1 - Receive - B4B			0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	

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8/13/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
190 QC 6	20 pcs	8/20/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 06 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
200 Packaging 3-1 - Stock - B4B	20 pcs	8/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	mc
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA	20 pcs	8/20/19	0.00 0.00	QC 21 - SA - 21	NOV 08 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 120 - (MORI SEIKI VERTICAL MACHINE #1 1-Machine as per folio FB739 FOLIO REV: AA DWG REV: 5
 Descriptions: 2-Deburr 3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

170 - Issue P/O to Groupe Altech; PO 44844 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

180 - (Receive & Inspect for Damage & Mat'l Certs)

190 - (QC6- All purchased or subcontracted products)

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6/13/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

200 - (Identify as per dwg & Stock Location: _____)

210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-B-1.250X2.500	Hot Rolled Steel Bar 1.250" W X 2.500" H	6,7200 ft (.336 ea)	120-NV5000 - 1	S216619

20x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-NV5000 - 1	MT-HRS-B-1.250X2.500	7	2	0

Part Specifications

Specifications could not be found.

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DART AEROSPACE LTD	Work Order:	
Description: Receiver	Part Number:	RBESS0A47-3302-02-1
Inspection Dwg: RBESS0A47-3302-02-1	Rev: 5	Page 1 of 1

INSPECTION CHECKLIST

[illegible]

Measured by: J.C.V.	Audited by: B.P.	Preliminary Approval:
Date: 10-10-15	Date: 19-10-20	Date:

Rev	Date	Change	Revised by	Approved
A	14.07.14	New Issue	KJ	



Tel (613) 632-5200

PURCHASE ORDER
POHB044844



Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044844

PO Date: 10/22/19

Due Date: 10/31/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: **Ground**

Pymt Terms: Net 60

Freight Terms:**Special Comments:**

E-MAILED
2019-02-24

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200276	RBE350A94-3700-A-05	RBE350A94-3700-A-05 Rev 7	Foot -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed		10/31/19	30 pcs	0 pcs	30 pcs	\$2.80/pcs	\$84.00
NOV 06 2019												
2	200731	RBW6521A00138-W142AH-002-3T-1	RBW6521A00138-W142AH-002-3T Rev A	Ring -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed		10/31/19	4 pcs	0 pcs	4 pcs	\$4.20/pcs	\$16.80
NOV 06 2019												
3	199143	RBE350A93-3303-02-1	RBE350A93-3303-02 Rev 5	Receiver Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed		10/31/19	20 pcs	0 pcs	20 pcs	\$5.41/pcs	\$108.20
NOV 06 2019												
Grand Total:												\$209.00

DAS
68
9-8

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044844



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications

A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/24/19 4:32 PM Dart.Guerin.Kimberley



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Hawkesbury, ON
K6A 1K7
Canada

Tel: (613) 632-5200
Fax: 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO		SHIPPER
Ship To: Group Altech 2455 Halpern St Laurent, QC H4S 1N9 Canada Phone: 514-335-3666	Fax: 514-335-3868	Shipper No: 1678 Shipper Date: 10/22/19 Carrier: * Ship Via: Vehicle Reg: Note: Freight Terms:

Part Information	
Part No: RBE350A93-3303-02-1 Cust Part No: Reference No: Part Information Note: RBE350A93-3303-02 REV 5 IPP REV A 18-01-17 NEW ISSUE JRC VERIFIED DP Drawing No: Program: Program Customer: Addl Docs: Commercial: Product Line: Tools Primary OEM Application: Airbus Manufacturer: DART Business Segment: Tools & GSE Advertised on web?: No	Name: Receiver Product Family: Tools Piece Weight: 0 lbs Alloy Type: Alloy - Temper: Description: Quantity:

OPERATION
Operation: Outsource - 120 Description: Issue P/O to Groupe Altech; PO _____ Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required Note:

DETAIL									
Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity	
RBE350A93-3303-02-1	Outsource Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	POHB044844	199143	S222697		0	0	20	
RBE350A94-3700-A-05	Outsource - 12 - Black Oxide Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	POHB044844	200275	S224013		0	0	30	
Total					2	0	0	50	

Driver Signature _____

Customer Copy

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Dart Aerospace Ltd.
1270 Aberdeen St
Haykesbury, ON
K6M 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

Ship To: Group Altech

2455 Halpern

St Laurent, QC H4S 1N9 Canada

Phone: 514-335-3666

Fax: 514-335-3868

SHIPPER

Shipper No: 1682

Shipper Date: 10/23/19

Carrier: *

Ship Via:

Vehicle Reg:

Note:

Freight Terms:

Part Information

Part No: RBW6521A00138-W142AH-002-3T-1

Cust Part No:

Reference No:

Part Information Note: DWG RBW6521A00138-W142AH-002-3T Rev.A IPP
Rev. A 19.01.18 New issue DP Verify DD

Drawing No:

Program:

Program Customer:

Addl Docs:

Commercial: Product Line: Tools
Primary OEM Application: Leonardo
Manufacturer: DART
Advertised on web?: No

Name: Ring

Product Family: Tools

Piece Weight: 0 lbs

Alloy Type:

Alloy - Temper: -

Description:

Quantity:

OPERATION

Operation: Outsource - 12 - Black Oxide - 150

Description: -Issue P/O: _____ -Black oxide finish, MIL-
C-13924C Class 1 -Apply thin layer of oil/CPC per
MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309
Type III Or MIL-C23411A or MIL-PRF-81309 and
wipe off excess. -Material type; 1018 -Certificate of
Conformity is required

Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
RBW6521A00138-W142AH-002-3T-1	Outsource - 12 - Black Oxide -Issue P/O: _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MIL- C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	POHB044844	200731	S217687		0	0	4

Driver Signature

Customer Copy

Plex 10/23/19 10:27 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023459-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupealtech.com

Bon de Livraison / Packing Slip

023459 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.		
01-Nov-2019		Jigar Patel				POHB044844		
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-A-05 Rev.	RBE350A94-3700-A-05 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	30	30	0	0	0
2	RBW6521A00138-W142AH-002-3T-1 Rev.	RBW6521A00138-W142AH-002-3T-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0
3	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	20	20	0	0	0

Notes Additionnelles / Additional Note

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.